2025/2026 NATURE IN ITS FINEST FORM.





2025/2026 NATURE IN ITS FINEST FORM.

NATURESSE STANDS FOR



biodegradable

climate-friendly

Visit us online: **naturesse.com**



ON THE SAME PAGE AS NATURE. INDEX OF CONTENTS.

These 120 pages you're holding in your hand are filled with well over 700 perfect solutions from nature. The whole naturesse range is made entirely of renewable raw materials. Some of these are unused residual materials from agriculture that would otherwise be discarded or go to waste, while others are based on plants grown in the agricultural and forestry sectors, such as fast-growing bamboo. The raw materials used are 100 percent natural and biodegradable in accordance with EN 13432. All products developed from them are plastic-free, conserve finite fossil resources, feature impressive design quality and offer excellent functionality. Moreover, we offset our emissions by making a substantial annual contribution to the global net zero target. Find out more on page 12.

Our main catalogue gives you an overview of our standard products made from seven raw material groups – all of which are in stock and available immediately. Virtually every requirement is catered to with the natural plates, bowls, dishes, lids, cups, glasses, drinking straws and cutlery. And much more is possible. Ask us if you want nature in a different shape!



CONTENT

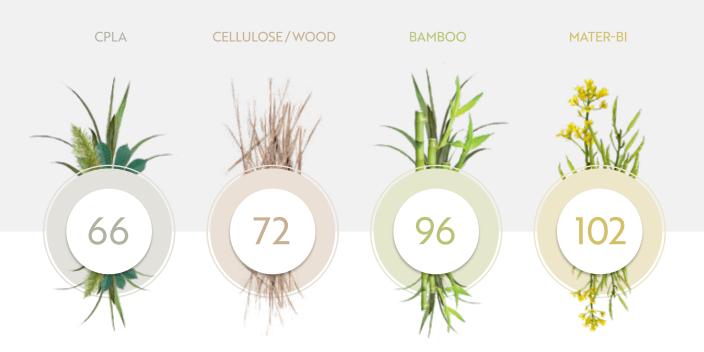
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Also discover our
SUPLESSE

RANGE.

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THE NATURESSE PROMISE

«Nature in its finest form» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

naturesse is the future. And has been since 2003. We've had the answers to the plastic ban on individual product groups, which came into force in the EU in 2021, for nearly 20 years now. With a complete, comprehensive range of well over 700 permanently available products made from renewable raw materials, plus a wealth of bespoke customer solutions, naturesse is ready for a sustainable world. A world in which alternatives to petroleum and conventional plastics, as well as use of natural concepts, are gaining in importance. Ultimately, the aim is to conserve the earth's finite resources and reduce the amount of plastic waste – which of course works best with 100 percent biodegradable materials from rapidly renewable resources.

We present to you with nature in its finest form: disposable products and food packaging that are sustainable and aesthetic, are produced fairly, and satisfy all safety requirements. The honestly earned certificates and labels gained by our audited naturesse products confirm your choice as the right one in social, ecological and food safety terms. It is our pleasure to guide you with personal advice, to offer you flexible and reliable support and to let you benefit from our complete network and knowledge.

> All products are BIO-DEGRADABLE

OVERVIEWS FOR QUICK RESULTS

THE RIGHT RAW MATERIAL FOR YOUR APPLICATIONS

	MIN MIN	≊∭ ^{MAX}			Greasy application	Liquid application
PALM LEAF	-25	+220	×	×	~	×
SUGAR CANE	-25	+200	WITH PAN LINER	~	~	~
SUGAR CANE BIO-LAMINATED	-25	+200	~	~	~	~
PLA	-18	+40	×	×	~	~
CPLA	-18	+85	×	×	~	~
CELLULOSE	-25	+85	×	~	~	~
WOOD	-18	+70	×	×	~	~
ВАМВОО	-25	+85	×	~	~	~
MATER-BI	-18	+40	×	×	×	×

OUR ICONS EXPLAINED

If trays are sealable or items imprintable, this is indicated by the relevant symbol.

Sealable

Customized print



THE RIGHT LID FOR EVERY APPLICATION

As a result of a development process over many years, all our lids for food trays are extremely functional, close perfectly, can be stacked and fit our wide assortment of square and round trays. For the **ready-meal delivery service**, the lids were fitted

with reinforced closing mechanisms so that meals containing liquids such as soups or sauces can be transported without any worries. Please note the types 1–4, which are also labelled as such in the catalogue.

COLD APPLICATIONS MADE OF PLA

Application: -18 to +40 degrees

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Colour: transparent

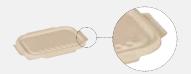
TYPE 1	PLA lid, transport-friendly with notch	
TYPE 2	PLA lid, transport-friendly with notch and recess for wrapper	

COLD AND HOT APPLICATIONS, MADE OF SUGAR CANE

Application: -25 to +200 degrees Colour: white or natural Properties: microwave-safe, insulated

TYPE 3

Sugar cane lid, transport-friendly with patented napac wing locking system



COLD AND HOT APPLICATIONS, MADE OF KRAFT

Application: -25 to +85 degrees Colour: brown Properties: microwave-safe, insulated

TYPE 4

Kraft lid, transport-friendly with SnapOn lid and steam vent



OUR CERTIFICATIONS

Some products and product groups are specially certified; this is indicated by the various symbols. The certificates are explained on page 113.

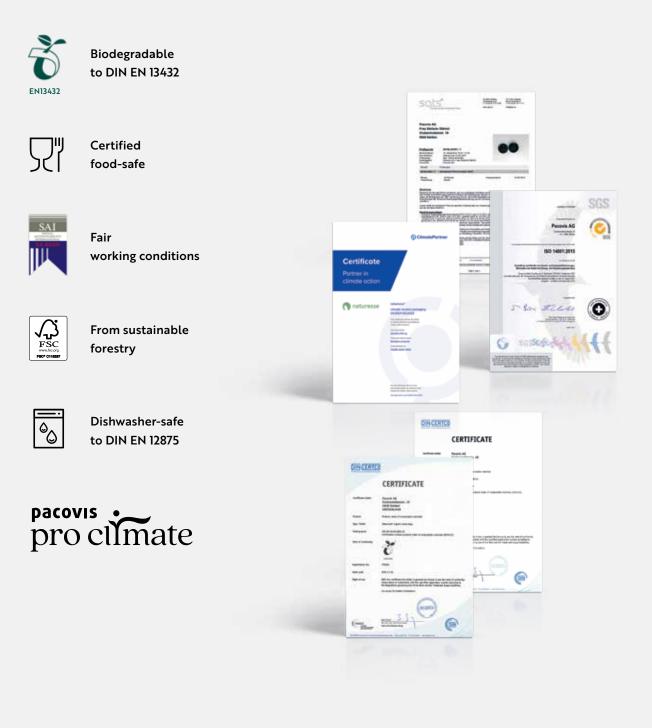




PLATE SQUARE, PALM LEAF Item no. 5040, page 21

DIP-DISH, PALM LEAF Item no. 18852, page 24

CHAMPAGNE GLAS SUP, PLA Item no. 36773, page 57

100

DIP-DISH, KRAFT

FOOD CONTAINER DELI, PLA Item no. 16404, page 64

- A Lock

BOWL NATURAL, BIO-LAMINATED, SUGAR CANE WITH LID PLA Item no. 20982/17491, DOMED LID, CPLA Item no. 19073, page 70

> BOWL AND DIP RECTANGULAR, KRAFT Item no. 22142/22869 page 91

CUTLERY PAPER Item no. 22037/22038, page 76

pacovis pro clímate

«CLIMATE-NEUTRAL» AND CLIMATE NEUTRAL

We have been dealing intensively with the topic of sustainability for more than 20 years, constantly looking for realisable improvements and questioning existing regulations. Our own commitment with respect to climate neutrality is also subject to verification: do the certificates awarded to us for our involvement in climate projects really represent genuine compensation for our activities? Or are we simply engaging in a form of «greenwashing»?

We have thought about this, investigated the matter in more detail and come to the conclusion that «climate-neutral» does not necessarily equate to «climate neutral». We therefore took the step of cancelling our «climate-neutral» licence at the end of 2023. Although the so-called climate projects offset the carbon footprint of companies, they fail to provide motivation for them to contribute to the global net-zero target as formulated in the resolution of the 2015 climate conference in Paris.

We are convinced that we have found a better way that lives up to the Paris Agreement: emitted CO₂ should not be offset by saving CO₂ in other areas. As a company, we should instead invest directly in climate protection. And it was also with these considerations in mind that we created Pacovis pro climate. Our investments in our own fund, which we top up every year, are an important part of this. This money can be used to support climate projects that meet our criteria and which are reviewed by independent third parties.

THE STRINGENT CRITERIA OF OUR CLIMATE PROJECTS

Additionality

The project would not be possible without the additional financial support.

Factoring in carbon leakage

The project does not generate any emissions outside its direct sphere of influence.

Exclusion of double counting

The climate impact of the project is not offset twice.

Verifiability and permanence of the impact

The project outcome is verifiable and the climate impact is stable for years to come.

Sustainability

The project has no negative impact on social and ecological issues.

Conservative quantification

The project's emission reductions should be calculated conservatively and overestimates avoided.

OUR FIRST CLIMATE PROJECT: DISTRICT HEATING FOR SWISS HOUSEHOLDS

Agro Energie Schwyz AG saves greenhouse gas emissions with centrally generated heat drawn from a wood-fired power plant and biogas plant.

Since 2021, the project has not received any federal subsidies for the emissions saved. Unprofitable connections can no longer be linked to the district heating grid.

Pacovis AG is stepping in here and supporting the existing connections from the offsetting project until the end of their service life (15 years).





Read more about the supported climate projects.

COLD DRINKS CUP, PLA Item no. 24434, page 58

FORK REUSABLE, CPLA Item no. 23133, page 69





PALM LEAF

TABLEWEAR THAT FALLS FROM THE SKY

When the leaves of the betel nut palm fall to the ground themselves, we know that they are now ready to start their second life, which will see them reborn as disposable tablewear. Our bowls, plates, dishes and platters made from palm leaves are garden compostable and 100 percent biodegradable. They are climate-friendly and are produced locally by workers who enjoy guaranteed fair conditions (certified in accordance with SA 8000, the strict standard for social responsibility).

Palm leaf A GIFT FROM NATURE







01 Raw material betel palm **O2** Dried palm leaf sheath 03 Finished product

Sustainability is a tradition in the village of **Bantwala Taluk** in south-west India. Here, the betel nut palm has been grown for years as part of a system of mixed cultivation, which protects the soil and ensures that agriculture will also be able to feed future generations. In addition to the nut, which gives the betel nut palm its name, the tree provides a **waste product that literally falls from the sky and can be further processed:** the leaves of the palm fall to the ground as soon as they are almost dry. Rather than leaving this waste material unused, the leaves are hygienically cleansed with fresh spring water and then transformed into disposable tablewear directly on site. Each plate and bowl created in this way is truly one-of-a-kind, as each palm leaf has a unique, elegant grain. Palm leaf products not only look great, but are also **oven-proof**, **food-safe and greaseand water-repellent**. And because there is no need for any coating or additives, the palm leaf remains 100 percent biodegradable even after being transformed into disposable tablewear. It is not only industrially **compostable in accordance with DIN EN 13432**, but is also certified for both home and garden composting.



One of the reasons that this ideal alternative to disposable plastic tablewear causes lower CO2 emissions is that our partner company produces the tablewear directly on site, thus avoiding the need for additional transportation. The local company was founded by a small farmer based in the area and continues to be supported and guided by Pacovis in a friendly fashion to this day. It is one of the few companies in the country that is subject to the guidelines of SA 8000 certification. For example, the more than 400 employed villagers and their families benefit from living wages, a guarantee of no child labour and compliance with other stringent health and occupational safety requirements.

THE CYCLE OF NATURE



COLLECTING

The palm leaves are gathered as they fall naturally.

DISPOSAL Tableware that is no longer needed is completely biodegradable.

USE The stylishly designed palm-leaf tableware is

used as intended.

SHAPING Under socially fair working conditions, the leaf is pressed and cut.

CLEANING

under high pressure.

The leaves are cleaned with fresh spring water



BOWL ROUND

ltem no. 5035	Ø 18.0×3.5cm	350 ml	100 pcs.
ltem no. 5036	Ø20.0×3.5cm	400 ml	100 pcs.





BOWL TRIGON

Item no. 5035

ltem no. 14645	18.0 × 17.0 × 5.5 cm	300 ml	100 pcs.
ltem no. 12172	21.1×20.2×6.6 cm	600 ml	100 pcs.



BOWL DEEP

ltem no. 15190 **Item no. 10759** Ø 14.2×6.0 cm 500 ml with rim **Item no. 19441** Ø 16.0 × 5.0 cm 650 ml without rim

Ø 15.5×5.0 cm 400 ml with rim

100 pcs. 100 pcs. 100 pcs.

ltem no. 19441



BOWL KHEOPS

Item no. N140 16.0 × 16.0 × 4.5 cm 450 ml 100 pcs.

DISH BOAT

Item no. N731 22.0×13.5×4.0 cm 400 ml 100 pcs.

DISH TRAY

Item no. 10066 18.0×8.5×4.5 cm 260 ml 300 pcs.





DISH OVAL

Item no. 5284 22.0×12.5×6.0 cm 740 ml 100 pcs.

PLATE SQUARE

cm
icm
m
)cn

with rim m with rim

without rim 200 pcs. n without rim 200 pcs. 100 pcs. 100 pcs.



ltem no. 3392



PLATE CUADRA

ltem no. 3392	18.0×18.0×2.5cm	square	100 pcs.
ltem no. 3391	17.0 × 12.0 × 2.5 cm	rectangular	200 pcs.
ltem no. 3394	25.0×16.0×2.5 cm	rectangular	100 pcs.

PLATE TRAY

ltem no. N745	19.0 × 9.0 × 2.0 cm	200 pcs.
ltem no. N744	17.0 × 14.0 × 2.5 cm	200 pcs.



PLATE SQUARE, PALM LEAF

BOWL TRIGON, PALM LEAF Item no. 12172, page 20

Item no. 5040, page 21

PLATTER, PALM LEAF Item no. N135, page 25

EYE LEAF DIP-DISH, PALM LEAF Item no. 18852, page 24

> EYE LEAF 2-PART, PALM LEAF Item no. 18855, page 24

PALM LEAF





PLATE ELEGANCE

ltem no. 11395 page 99

100 pcs.

Item no. 20814 Ø 23.0×3.8 cm 100 pcs.

PLATE COCKTAIL

Item no. 29952 21.0 × 21.0 cm with glass holder



ltem no. 15340

Item no. 36773 ------page 57

PLATE ROUND

ltem no. 15340	Ø 17.0 × 1.5 cm	without rim	200 pcs.
ltem no. 5031	Ø 18.0×2.5 cm	with rim	100 pcs.
ltem no. 5033	Ø20.0×2.5cm	with rim	100 pcs.
ltem no. 5037	Ø22.0×3.0 cm	with rim	100 pcs.
ltem no. 5039	Ø24.0×3.0cm	with rim	100 pcs.
ltem no. 5041	Ø 26.0 × 3.0 cm	with rim	100 pcs.
ltem no. N141	Ø30.0×3.0 cm	with rim	100 pcs.



PLATE HEXAGONAL

Item no. 5038 24.0×2.5cm 100 pcs.





EYE LEAF

ltem no. 18852	11.0 × 6.0 × 1.0 cm	l-part	400 pcs.
ltem no. 18853	23.0 × 12.0 × 2.3 cm	l-part	200 pcs.
ltem no. 18854	28.0×15.0×3.0 cm	l-part	100 pcs.
ltem no. 18855	28.0×15.0×3.0 cm	2-part	100 pcs.

ltem no. 18855



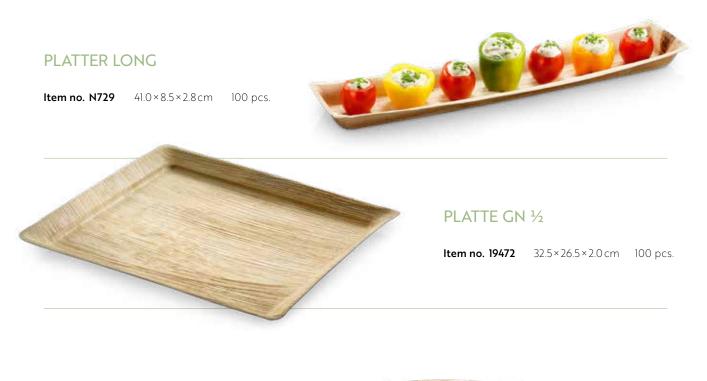


TRIANGLE

Item no. 12173 24.5×15.0×1.8 cm 100 pcs.

24

PALM LEAF



PLATTER





Read more about the impressive palm-leaf production process.

SUGAR CANE

MANY PEOPLE HAVE A SWEET TOOTH, JUST LIKE NATURE.

Behind every spoon of cane sugar you use to sweeten your coffee are two spoons of waste. However, there's no need to worry, as this waste comprises pure plant fibres. And we can use these to create the climate-friendly disposable tablewear of the future: 100 percent natural and 100 percent biodegradable in accordance with EN 13432.

Sugar cane SWEET INNOVATION





Raw material sugar cane straw 02 Extracted plant fibres



03 Finished product

When sugar is produced from sugar cane, more than two-thirds of the raw material is left behind. **This biomass is far too valuable to simply be burnt.** After all, it can be used to produce stylish tablewear. This innovative idea is being turned into reality by our partner company in central China. And it is doing so directly where the raw material is produced, thus cutting down on the need for transport. Any remaining transport needs can be catered for by the neighbouring river in a climate-friendly manner. Hydropower is also used to generate electricity, meaning that the company's life cycle assessment is just as impressive as the design of the disposable tablewear. This is light yet stable, is suitable for both hot and cold dishes and can be used **in the microwave**, **oven and freezer**. What is more, it is fully compostable. In the past, the task of increasing grease and water resistance was primarily solved by using food-compliant additives, which are common in the industry despite also containing PFAS (perfluorinated and polyfluorinated alkyl compounds). As our responsibility is to the environment and the use of PFAS is set to be restricted in Europe a few years from now, we have spent many years looking for and ultimately finding alternative solutions. As is true for the rest of the naturesse offering, our entire range of sugar cane products is already **PFAS-free.** However, we are not only **fair in how** we behave towards the environment, but also towards people: our partner in China is certified in compliance with the stringent BRC and SEDEX standards. This means that more than 100 employees enjoy a workplace that far exceeds the regional standard in terms of working conditions, occupational safety and hygiene.

THE CYCLE OF NATURE*



After the sugar canes are pressed, what remains is the fibrous plant residue called bagasse.

DISPOSAL Tableware that is no longer needed is

longer needed is completely biodegradable.

USE The stylishly designed sugar-cane tableware is used as intended.

PREPARATION

Bagasse is ground into a fine paste with water, natural binders and additives.





*Sugar extraction from sugar cane produces a large amount of fibre, a valuable biomass that is processed together with other plant fibres such as bamboo.



BOWL TRIGON





BOWL ROUND



bio-laminated item no. 20982

bio-laminated item no. 20983 bio-laminated item no. 20984

ltem no. 3435	white	Ø 14.0 × 4.0 cm	200 ml	with rim	500 pcs.	
ltem no. 5018	white	Ø 16.0×3.0 cm	300 ml	with rim	500 pcs.	
ltem no. 5254	white	Ø 18.0×4.0 cm	400 ml	with rim	500 pcs.	
ltem no. N154	natural	Ø18.0×4.0 cm	400 ml	with rim	500 pcs.	
ltem no. 15548	natural	Ø 15.1 × 6.0 cm	600 ml	without rim	300 pcs.	bic
ltem no. N394	white	Ø 15.5×5.5 cm	500 ml	without rim	500 pcs.	
ltem no. 12701	white	Ø 19.5 × 4.0 cm	680 ml	without rim	500 pcs.	
ltem no. 15549	natural	Ø 19.5×5.2 cm	900 ml	without rim	620 pcs.	bic
ltem no. 15550	natural	Ø 19.5×6.5 cm	1200 ml	without rim	520 pcs.	bic
ltem no. 14970	natural	Ø 21.0 × 4.5 cm	600 ml	without rim	500 pcs.	
ltem no. 15441	white	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.	
ltem no. 14971	natural	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.	

Lid PLA with anti-fog

transparent	for item no. 15548	500 pcs.
transparent	for item no. 15549/15550	240 pcs.
transparent	for item no. 14970/14971/15441	240 pcs.
transparent	for item no. 14970/14971/15441	250 pcs.
	transparent transparent	transparentfor item no. 15548transparentfor item no. 15549/15550transparentfor item no. 14970/14971/15441transparentfor item no. 14970/14971/15441

Lid sugar cane

ltem no. 21115

ltem no. 22505	natural	Type o for item no. 15548	300 pcs.
ltem no. 21115	natural	Type 0 for item no. 15549/15550	400 pcs.
ltem no. 22506	natural	Type 0 for item no. 14970/14971	300 pcs.

Item no. 15548





Item no. 12701



Lid with patented napac wing locking system

BOWL ROUND, NATURAL SUGAR CANE Item no. NI54, page 31

BOWL ROUND, NATURAL, SUGAR CANE Item no. 15548, page 31

PLATE KARO, SUGAR CANE Item no. N128, page 34

BOWL JENNY, SUGAR CANE Item no. 10762, page 36

> BOWL RECTANGULAR, SUGAR CANE Item no. 10056, page 36

PLATE ELEGANCE, SUGAR CANE Item no. 14172, page 30

PLATE ROUND, NATURAL, SUGAR CANE Item no. N157, page 33





Item no. 5016



ltem no. 3438	white	Ø 15.5×1.5cm	l-part	500 pcs.
ltem no. 5015	white	Ø 18.0 × 1.6 cm	l-part	500 pcs.
ltem no. N151	natural	Ø 18.0 × 1.6 cm	l-part	500 pcs.
ltem no. 5016	white	Ø 23.0 × 2.0 cm	l-part	500 pcs.
ltem no. N152	natural	Ø 23.0×2.0 cm	l-part	500 pcs.
ltem no. 5017	white	Ø 26.0 × 2.2 cm	l-part	500 pcs.
ltem no. N157	natural	Ø26.0×2.3cm	l-part	500 pcs.
ltem no. 10761	white	Ø26.0×2.5cm	2-part	500 pcs.

Item no. N152

ltem no. N151



PLATE OVAL

ltem no. 5203	white	26.0×19.5×2.0 cm	l-part	500 pcs.
ltem no. N153	natural	26.0×19.5×2.0 cm	l-part	500 pcs.
ltem no. 5104	white	30.0×21.0×2.0 cm	2-part	500 pcs.





PLATE TRAY

ltem no. 3501	white	13.6×13.6×2.2 cm	square	1000 pcs.
ltem no. 3506	white	18.0×9.0×1.7 cm	rectangular	1000 pcs.
ltem no. 3502	white	18.0 × 13.6 × 2.2 cm	rectangular	1000 pcs.
ltem no. 5140	white	20.0 × 15.2 × 1.6 cm	rectangular	500 pcs.
ltem no. 3505	white	22.5×13.6×2.2 cm	rectangular	1000 pcs.

ltem no. 5104

PLATE KARO

ltem no. N127	white	16.0×16.0×1.5 cm	square	500 pcs.	
ltem no. N128	white	20.0×20.0×1.5 cm	square	500 pcs.	1
ltem no. N129	white	26.0×26.0×1.8 cm	square	500 pcs.	1
ltem no. N130	white	26.0 × 13.0 × 1.5 cm	rectangular	500 pcs.	





PIZZA PLATE

Item no. 10485 white Ø 32.5×0.5 cm 200 pcs.

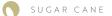




PLATE ARTEM

ltem no. 31550	white	Ø 155×15mm	round	400 pcs.
ltem no. 31551	white	Ø 190 × 16 mm	round	400 pcs.
ltem no. 31552	white	Ø 230 × 18 mm	round	400 pcs.

BOWL ARTEM

ltem no. 31547	white	Ø 150×55mm	550 ml	round	400 pcs.
ltem no. 31548	white	Ø 180 × 55 mm	850 ml	round	500 pcs.
ltem no. 31549	white	Ø 205×55mm	1100 ml	round	300 pcs.



Item no. 31549



Item no. 31558

PLATE XAGON

Item no. 31557 natural

Item no. 31556 natural 175×15mm hexagonal 400 pcs. 214×15mm hexagonal 400 pcs.

Item no. 31558 natural 245×18mm hexagonal 400 pcs.

ltem no. 31556

BOWL XAGON

Item no. 31553 natural Item no. 31554 natural

170×46mm 600ml hexagonal 300 pcs. 194×51mm 850ml hexagonal 300 pcs. Item no. 31555 natural 215×56 mm 1100 ml hexagonal 300 pcs.



ltem no. 31554





DESSERT BOWL

ltem no. 10762	white	12.0×9.0×8.0 cm	150 ml	400 pcs.
ltem no. 10056	white	12.0 × 8.0 × 4.5 cm	300 ml	600 pcs.

tem no. 1756 page 99 Item no. 15356 Item no. 15357 Item no. 19720 Item no. 15355 Item no. N465 **DIP-DISH** Item no. 15356 white 6.5×6.5×1.2cm plate 2400 pcs. Item no. 10763 Item no. N465 white 9.0×9.0×1.5cm komodo 1600 pcs. Item no. 15355 white 8.0×5.4×1.0-2.7 cm 2400 pcs. oval Item no. 15354 Item no. 15354 9.5×6.0×1.2cm 2400 pcs. white leaf ltem no. 15357 white 10.5×5.2×0.5-2.0 cm drop 2400 pcs. Item no. 10763 white 12.8×6.5×1.7 cm 600 pcs. swing Item no. 19720 3000 pcs. white Ø 7.8 × 1.5 cm flat



FOOD BOX WITH HINGED LID

ltem no. 3479	white	18.5×14.0×7.4 cm	600 ml	l-part	250 pcs.
ltem no. 3448	white	23.5×14.0×6.7 cm	800 ml	l-part	250 pcs.
ltem no. 3463	white	23.5×19.5×7.5 cm	1200 ml	l-part	250 pcs.
ltem no. 3467	white	23.5×19.5×7.5 cm	320/420 ml	2-part	250 pcs.
ltem no. 3468	white	23.5×19.5×7.5 cm	130/130/400ml	3-part	250 pcs.



Item no. 3467





ltem no. 3470	white	12.0×12.0×6.8 cm	500 pcs.
ltem no. 3474	white	13.5×13.5×7.8 cm	500 pcs.
ltem no. 13275	white	15.0 × 15.0 × 8.0 cm	500 pcs.
ltem no. 20283	white	17.6 × 17.6 × 13.0 cm	250 pcs.

1.

ltem no. 3470

BOWL OVAL

Item no. 5019 white 18.0×11.0×4.3 cm 320 ml 500 pcs.



ltem no. 20283

BOWL WITH HINGED LID

BOWL SQUARE

DOWE SQUARE

 Item no. 3452
 white
 13.0×13.0×4.2 cm
 240 ml

 Item no. 3453
 white
 13.0×13.0×5.9 cm
 350 ml

500 pcs. bio-lar

bio-laminated item no. 12857

Lid sugar cane

Item no. 3455 white

Type 03 for item no. 3452/3453 500 pcs.

500 pcs.

ltem no. 3452

Also available WITH BIO-LAMINATION for sauce-based dishes page 46

ltem no. 3455

MENU TRAY RECTANGULAR

ltem no. 3456	white	20.5×13.0×4.5cm	500 ml	l-part	500 pcs.	bio-laminated item no. 13049
ltem no. 12400	natural	20.5×13.0×4.5cm	500 ml	l-part	500 pcs.	
ltem no. 3457	white	20.5×13.0×5.6 cm	650 ml	l-part	500 pcs.	bio-laminated item no. 12858
ltem no. 17022	natural	20.5×13.0×5.6 cm	650 ml	l-part	500 pcs.	
ltem no. N395	white	22.9×15.3×5.0 cm	850 ml	l-part	250 pcs.	bio-laminated item no. 12859
ltem no. 12402	natural	22.9 × 15.3 × 5.0 cm	850 ml	l-part	250 pcs.	
ltem no. N396	white	22.9 × 15.3 × 5.7 cm	1000 ml	l-part	250 pcs.	bio-laminated item no. 12860
ltem no. 17023	natural	22.9 × 15.3 × 5.7 cm	1000 ml	l-part	250 pcs.	bio-laminated item no. 22494
ltem no. N397	white	22.9 × 15.3 × 5.7 cm	420/250 ml	2-part	250 pcs.	bio-laminated item no. 12861
ltem no. 17024	natural	22.9 × 15.3 × 5.7 cm	420/250 ml	2-part	250 pcs.	bio-laminated item no. 22495
ltem no. 5364	white	24.0 × 15.4 × 4.0 cm	440/240 ml	2-part,	200 pcs.	
				incl. lid		Also
Lid PLA with a	anti-fog					available
ltem no. 12049	transparent	Type 01 for item no	. 3456/3457/1240	0/17022	520 pcs.	WITH BIO- LAMINATION
ltem no. 12012	transparent	Type 01 for item no	. N395/N396/N3	97/12402/	390 pcs.	for sauce-based
			17023 / 17024			dishes page 48
Lid sugar can	۵					
Item no. 3462	white	Type 03 for item no	3456/3457		500 pcs.	
ltem no. N398	white	Type 03 for item no		97	250 pcs.	
Item no. 12401	natural	Type 03 for item no			500 pcs.	
ltem no. 12403	natural	Type 03 for item no)24	250 pcs.	
ltem no. 5364				ltem no. 12401	and the second se	and the second se
100 million (100 million)				and the second second second		
and the second second				-		Item no. 17022
	And Person in which the Person is not				Carle d	Card Alland
				Control of the	1 may 1 may	Contraction of the second
		1			-	LOCK
					-	makes packaging transport-
						friendly
	1000					

ltem no. 12012

ltem no. N397

CIIIIU. N37/

Item no. 3462

Item no. 3456





available WITH BIO-LAMINATION for sauce-based dishes page 46

BOWL RECTANGULAR, NATURAL

ltem no. 15551 Item no. 15552	natural natural	23.0 × 16.5 × 3.0 cm 23.0 × 16.5 × 4.7 cm	600 ml 950 ml	300 pcs. 300 pcs.		ated item no. 18 ated item no. 18		
Lid PLA with a Item no. 15545	transparent	Type 😡 for item no. 15	5551/15552	400 pcs.	Item no. 1554	5	~	ltem no. 16070 page 100
Lid sugar cane Item no. 17914	e natural	Type 0 for item no. 15	5551/15552	300 pcs.	Item no.	15551		Ø
	-							
-1	22.4	Item no. 237 page 69	⁹⁷ BC	OWL WIT	H HING	ED LID, NA	TURAL	
		Item no. 15689	lter	n no. 15689	natural	13.0×8.0 cm	550 ml	200 pcs.

The 100% solution from nature SIMPLE TO USE, NO LIMITATIONS

Thanks to our 15 years of experience with natural raw materials, **ready meals** can now be served **in a com-pletely sustainable way** and free of plastic: the meal trays, the peelable films and also the matching lids are all made of fast-growing renewable raw materials and are 100% biodegradable.

The naturesse ready-meal trays are made of sugar cane fibres and generate around 50% less CO₂ during production than conventional trays (made of part-recycled materials). The **bio-lamination**, which is also naturally biodegradable, protects each tray from water and sauces. In combination with our biodegradable and **peelable sealing films**, or with a lid made of PLA or sugar cane fibres, the natural packaging solution is complete. The wide product range is suitable for every imaginable application and with our easy-to-use sealing machines, ready meals are packed naturally in no time at all. This sustainable alternative to plastic is ideal for meals with longer holding times, for dressed salads, saucebased dishes, juicy meals or even for iced desserts. The ready-meal packaging withstands the cold of the freezer as well as the heat of the microwave and oven, and so can also be used for freezing or heating the food. As always, the closure must be removed before reheating.







 \bigcirc

Natural ready-meal packaging is simplicity itself. Watch now!



Menu tray

Trays made of fast-growing renewable resources and with bio-lamination. Can be used without any restrictions for hot, cold, greasy or liquid food.

Sealing tool

The right tool for every tray.

Made simple

10 CLEAR FACTS – ENDLESS POSSIBILITIES

- 100% biodegradable integrated solution
- Made from fast-growing renewable raw materials
- Plastic-free packaging
- Menu trays made of sugar cane fibres generate
 50% less CO₂ than conventional plastic trays
- Also suitable for sauce-based dishes thanks to bio-lamination
- Can be used for cold and warm dishes
- Freezer, microwave and oven safe
- Easy to open thanks to peelable sealing film
- 🗸 Optional closure with lid
- Wide range for every possible application







BOWL RECTANGULAR, NATURAL, BIO-LAMINATED 🔍

ltem no. 18006 ltem no. 18007 ltem no. 18008	natural natural natural	19.5 × 17.0 × 4.0 cm 19.5 × 17.0 × 5.6 cm 19.5 × 17.0 × 5.6 cm	600 ml 900 ml 480/180 ml	l-part l-part 2-part	500 pcs. 500 pcs. 400 pcs.	
Lid PLA with a	-	T	1000 (/1000	7 /10000	500	
Item no. 16821 Lid sugar cane	transparent	Type 02 for item n	0. 18006/1800	17/18008	500 pcs.	WING
Item no. 15360	natural	Type 03 for item n	o. 18006/1800	7/18008	500 pcs.	LOCK makes packaging transport- friendly
Item no. 18006			Item no. la	8008	3	Ltem no. 15360

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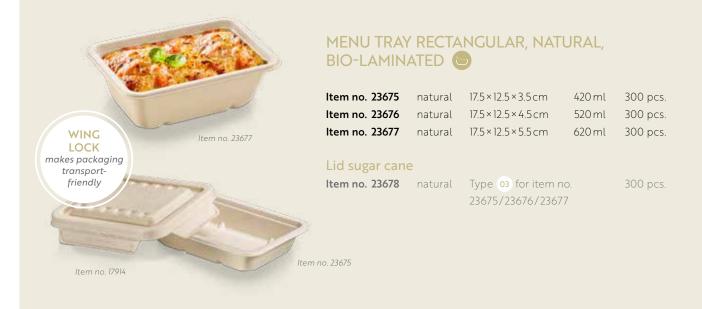


MENU	IRAI	SQUARE,	BIO-LAI	MINALE	

ltem no. 12857	white	13.0×13.0×5.9 cm	350 ml	500 pcs.	
Lid sugar can	е				

Item no. 3455 white Type 03 for item no. 12857 500 pcs.





MENU TRAY, BIO-LAMINATED 🕒

ltem no. 12895	white	22.7 × 17.8 × 4.3 cm	1050 ml	l-part	250 pcs.
ltem no. 22783	natural	22.7 × 17.8 × 4.3 cm	1050 ml	l-part	250 pcs.
ltem no. 12896	white	22.7 × 17.8 × 4.5 cm	550/340 ml	2-part	250 pcs.
ltem no. 22784	natural	22.7 × 17.8 × 4.5 cm	550/340 ml	2-part	250 pcs.
ltem no. 12897	white	22.7 × 17.8 × 4.5 cm	400/220/150 ml	3-part	250 pcs.
ltem no. 22785	natural	22.7 × 17.8 × 4.5 cm	400/220/150 ml	3-part	250 pcs.

Lid PLA with anti-fog

Item no. 13309 transparent for item no. 12895/12896/12897/22783/22784/22785

Lid sugar cane

ltem no. 15167	white	Type 03 for item no. 12895/12896/12897	250 pcs.
ltem no. 23374	natural	Type 03 for item no. 22783/22784/22785	250 pcs.
ltem no. 20683	white	Type 03 for item no. 12895 domed	lid 250 pcs.
ltem no. 23375	natural	Type 03 for item no. 22783 domed	lid 250 pcs.



Item no. 22785

MENU TRAY RECTANGULAR, BIO-LAMINATED 😊

ltem no. 13049	white	20.5 × 13.0 × 4.5 cm	500 ml	l-part	500 pcs.		
ltem no. 12858	white	20.5 × 13.0 × 5.6 cm	650 ml	l-part	500 pcs.		
ltem no. 12859	white	22.9 × 15.3 × 5.0 cm	850 ml	l-part	250 pcs.		
ltem no. 12860	white	22.9 × 15.3 × 5.7 cm	1000 ml	l-part	250 pcs.		
ltem no. 22494	natural	22.9 × 15.3 × 5.7 cm	1000 ml	l-part	250 pcs.		
ltem no. 12861	white	22.9 × 15.3 × 5.7 cm	420/250 ml	2-part	250 pcs.		
ltem no. 22495	natural	22.9×15.3×5.7 cm	420/250 ml	2-part	250 pcs.		
Lid PLA with a	anti-fog						
ltem no. 12049	transparent	Type 01 for item no.	13049/12858		520 pcs.		
ltem no. 12012	transparent	Type 01 for item no.	12859/12860/1	2861/	390 pcs.		
		22494/22495					
Lid sugar can	e						
ltem no. 3462	white	Type 03 for item no.	Type 03 for item no. 13049/12858				
ltem no. N398	white	Type 03 for item no.	12859/12860/1	2861	250 pcs.		
ltem no. 12403	natural	Type 03 for item no.	22494/22495		250 pcs.	ltem no. 3462	

Item no. 22494 Tem no. 22494

TRAY GN ¼ AND ½, WITH BIO-BARRIER LAMINATION 😊

		white white	26.5×16.2×6.5 cm 32.5×26.5×6.5 cm	1600 ml 3945 ml	240 pcs. 240 pcs.
Iter		white white	Type 03 for item no. 3 Type 03 for item no. 3		240 pcs. 240 pcs.
Item no. 30735 WINC Description Minore Min	aging t-	no. 22181	Tem no. 3073	4	Item no. 22180



SEALING FILM, PEELABLE

ltem no. 30579	Bio sealing film, 18.5cm × 350 linear meters	unprinted	
Item no. 31850	Bio sealing film, 21.0cm × 350 linear meters	unprinted	
Item no. 31851	Bio sealing film, 34.0cm × 350 linear meters	unprinted	
ltem no. 29042	Bio barriere sealing film, 18.5 cm × 350 linear meters	unprinted	
Item no. 30459	Bio barriere sealing film, 21.0 cm × 350 linear meters	unprinted	
Item no. 31102	Bio barriere sealing film, 34.0 cm × 350 linear meters	unprinted	
ltem no. 23245	Sealing film NatureFlex, 15.5 cm × 500 linear meters	unprinted	
ltem no. 22248	Sealing film NatureFlex, 18.5 cm × 500 linear meters	unprinted	
ltem no. 22249	Sealing film NatureFlex, 21.0 cm × 500 linear meters	unprinted	
ltem no. 22247	Sealing film NatureFlex, 34.0 cm × 500 linear meters	unprinted	



Item no. 23245

Item no. 30579

Item no. 31102



1 reel l reel l reel 1 reel l reel 1 reel 1 reel l reel l reel l reel

Compatible tools can be found online.

TRAY GN ½ SUGAR CANE WITH BIO-BARRIER LAMINATION, WHITE Item no. 30735, page 48

BIO BARRIERE SEALING FILM Item no. 29042, page 49

> TRAY GN ¼ SUGAR CANE WITH BIO-BARRIER LAMINATION, WHITE Item no. 30734, page 48

MENU TRAY, SUGAR CANE WITH BIO-BARRIER LAMINATION, NATURAL Item no. 30733, page 52





WARNING

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SEALING MACHINE MAP OPTION Item no. 30471, page 53

TOOL MAP OPTION Item no. 30472, page 53

> MENU TRAY, SUGAR CANE WITH BIO-BARRIER LAMINATION, NATURAL Item no. 30411, page 53

Sustainability meets innovation FIRST BIO-BASED PACKAGING SOLUTION WITH A BARRIER FOR LONGER SHELF LIFE

Gas-flushable, disposable ready-meal trays made of plastic have been around for a long time. However, with a growing awareness of our environment and our duty to protect it, naturesse has set itself the goal of developing menu trays that are not only sustainable and kind to nature, but also keep your ready meals fresh for longer. Besides being made from fast-growing renewable raw materials and fully compostable materials, the trays should be gas-flushable and easy to seal using a bio sealing film. We have achieved this goal with our MAP solutions and are delighted to be able to present this world first to you.

What does MAP mean?

The abbreviation MAP stands for «modified atmosphere packaging». This means that after gas-flushing in the packaging, your ready meals are additionally protected from oxygen.

What makes our MAP solution unique?

- Additional barrier layer in the tray and in the sealing film, making the product gas-flushable
- \checkmark Low permeability of water vapour and oxygen
- ✓ Shelf life of the ready meals up to 10 days thanks to integrated barrier = less food waste
- ✓ Bio sealing film with very good peel and seal properties

- Made from a fast-growing renewable raw material (tray consists of sugar cane fibres which otherwise remains unused)
- ✓ Biodegradable according to DIN EN 13432 and climate-friendly
- ✓ Guaranteed food-safe
- ✓ Approved quality tested according to EU standards
- \checkmark Available in the colours white and nature

Areas of application for our products

- ✓ Easy-open, so ideal for takeaways
- ✓ Freezer (-25°C), microwave and oven safe (up to 200°C, remove film before heating)
- \checkmark For ready meals, convenience food and much more

..... Item no. 29042

MENU TRAY RECTANGULAR WITH BIO-BARRIER LAMINATION 😊

ltem no. 30731	natural	17.5×12.5×3.5 cm	420 ml	rectangular	300 pcs.
ltem no. 30732	natural	17.5 × 12.5 × 4.5 cm	520 ml	rectangular	300 pcs.
ltem no. 30733	natural	17.5×12.5×5.5 cm	620 ml	rectangular	300 pcs.

Item no. 30733

WORLD INNOVATION

MENU TRAY WITH BIO-BARRIER LAMINATION 😊

ltem no. 30407	white	22.7×17.8×4.3 cm	1050 ml	l-part	250 pcs.	
ltem no. 30410	natural	22.7×17.8×4.3 cm	1050 ml	l-part	250 pcs.	
ltem no. 30408	white	22.7×17.8×4.3 cm	550/340 ml	2-part	250 pcs.	Item no. 30459
ltem no. 30411	natural	22.7×17.8×4.3 cm	550/340 ml	2-part	250 pcs.	
ltem no. 30409	white	22.7×17.8×4.3 cm	400/220/150 ml	3-part	250 pcs.	
ltem no. 30412	natural	22.7×17.8×4.3 cm	400/220/150 ml	3-part	250 pcs.	





TRAY GN ¼ AND ½ WITH BIO-BARRIER LAMINATION 😁

ltem no. 30734	white	26.5×16.2×6.5 cm	1600 ml	240 pcs.
ltem no. 30735	white	32.5×26.5×6.5 cm	3945 ml	252 pcs.

SEALING MACHINE AND TOOLS

With gas flushing option (MAP, Modified Atmosphere Packaging), to orderItem no. 30471Die-cut sealing machinefor tool 30472Item no. 30472Toolfor menu tray 30407-30412



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Item no. 29042

SEALING FILM

Our machine is that

easy to use. Watch now!

 With gas flushing option (MAP, Modified Atmosphere Packaging)

 Item no. 29042
 Bio barriere sealing film peelabel, 18.5 cm × 350 linear meters
 unprinted
 1 reel

 for sealing machine 18360
 Bio barriere sealing film peelabel, 21 cm × 350 linear meters
 unprinted
 1 reel

 for sealing machine 30471
 Bio barriere sealing film peelabel, 34 cm × 350 linear meters
 unprinted
 1 reel

 for sealing machine 21379
 Bio barriere sealing film peelabel, 34 cm × 350 linear meters
 unprinted
 1 reel

Tool with SLOT FOR GAS FLUSHING POLYLACTIC ACID (PLA)

PLASTIC WITHOUT SYNTHETIC MATERIAL

Our PLA products look like plastic, feel like plastic and are just as practical as plastic. However, instead of crude oil, we use a sustainable resource: lactic acid. This can be 100 percent broken down by biological processes into naturally occurring components such as water and biomass.

Polylactic Acid (PLA) POTATOES INSTEAD OF OIL



Do you also feel the urge to keep reaching into your bag of crisps until it is completely empty? Good for you! Products made from PLA can also be produced from **starchy by-products** that arise during food production. For example, from potato peelings that are left over after crisp production. With PLA products, we are relieving nature of a difficult task, as it is unable to break down the polyethylene obtained from crude oil. PLA, by contrast, is **fully biodegradable** and thus meets the DIN standard EN 13432. This is not to say that conventional plastic does not also have advantages: it is light, stable and easy to mould – all qualities shared by PLA products! In the case of PLA, however, its production generally requires less energy and causes approximately **60 percent lower CO₂ emissions.** What is more, PLA can be processed by the plastics industry using existing systems, making the changeover easier, and in comparison to PET it also has a lower specific weight, which has a positive effect on material and transport requirements.

CHAMPAGNE GLAS

Embossed SUP compliant, calibrated **Item no. 36773** Ø 5.5×15.0×3.0 cm 1.0 dl 120 pcs.





SHOT CUP

 Embossed SUP compliant

 Item no. 28518
 Ø 4.5 cm
 0.3 dl/loz
 100 pcs.

In order to **reduce the negative environmental impact**, single-use plastic beverage cups are subject to **marking requirements** in all EU countries. The marking on the cup informs the consumer that the cup is made of plastic or contains plastic and that it should be disposed of properly. It makes no difference whether they are made of traditional plastic or bioplastics like our naturesse PLA products.











INSERT/PORTION CUP

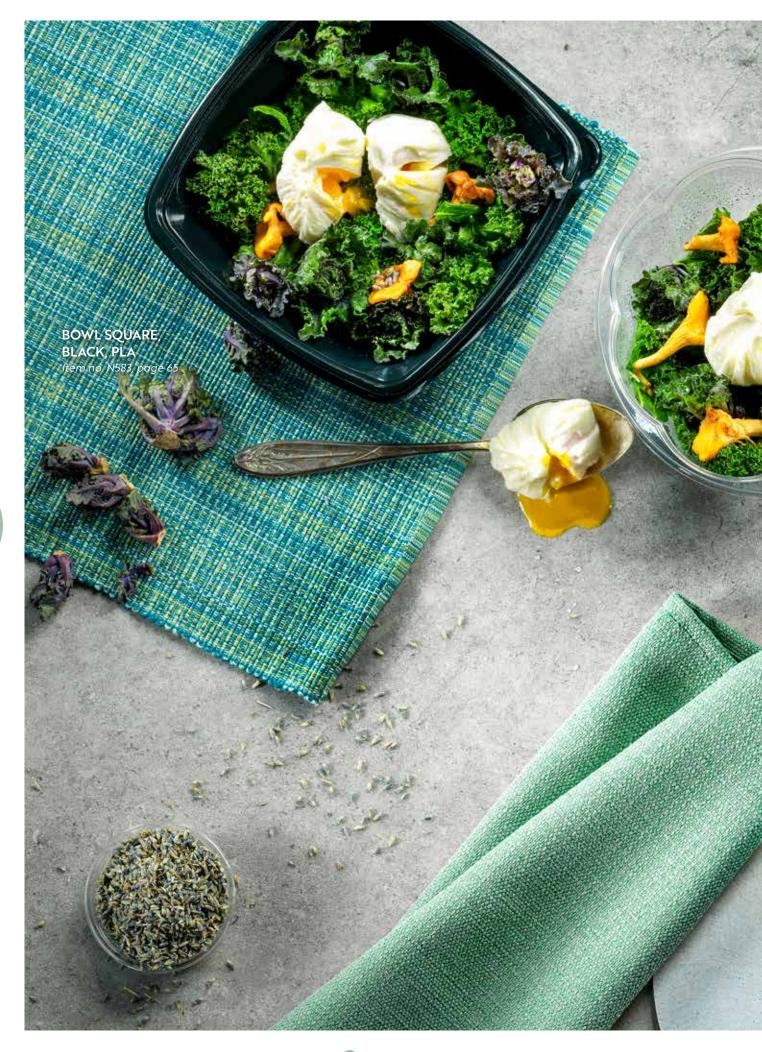
Portion cup Item no. 10048 Ø 7.0 × 2.5 cm 60 ml 2000 pcs. Item no. 10049 Ø7.0×4.0 cm 90 ml 2000 pcs. Item no. 10050 Ø 7.0 × 4.7 cm 120 ml 2000 pcs. Item no. 15746 Ø7.6×2.5cm 60 ml 1000 pcs. 90 ml 1000 pcs. Item no. 15747 Ø 7.6 × 3.5 cm Item no. N373 Ø7.6×4.5cm 120 ml 1000 pcs. Insert cup Ø 9.0 × 3.0 cm for item no. 24433 Item no. N347 100 ml 1000 pcs. Item no. 20817 100 ml 1000 pcs. Ø 9.4×2.2cm for item no. 19476/19477 Flat lid Item no. 10536 for item no. 10048/10049/10050 2000 pcs. Item no. 17111 for item no. 15746/15747/N373 1000 pcs.

ltem no. 10048



DESSERT CUP

ltem no. 19475	Ø 7.6 × 6.1 cm	145 ml	1000 pcs.
ltem no. 19476	Ø9.6×6.3cm	260 ml	1000 pcs.
ltem no. 19477	Ø 9.6×10.7 cm	430 ml	1000 pcs.
ltem no. 19478	Ø 12.1 × 7.7 cm	500 ml	900 pcs.
Insert cup			
ltem no. 20817	Ø 9.4×2.2 cm	100 ml	1000 pcs.
	for item no. 19476/19	9477	
	for item no. 19476/19	9477	
Lid PLA	for item no. 19476/19	9477	
Lid PLA Item no. 19479	for item no. 19476/19 for item no. 19475	9477	1000 pcs.
			1000 pcs. 1000 pcs.
ltem no. 19479	for item no. 19475		'





Combinable as you please: THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturesse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.



SYSTEM 2: WITH INSERT CUP

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.

Lid suitable for a	1200 pcs.	
cups with Ø 9.6 c		
Ø9.4×2.2cm	100 ml	1000 pcs.
Ø 9.6 × 10.7 cm	430 ml	1200 pcs.
	cups with Ø 9.6 c Ø 9.4 × 2.2 cm	Lid suitable for all cups with Ø 9.6 cm Ø 9.4 × 2.2 cm 100 ml Ø 9.6 × 10.7 cm 430 ml



Domed lid ltem no. 11151

Lid for 💮 portion cup ltem no. 10536

Portion cup ltem no. 10048

Shallow insert ltem no. 11318

Dessert cup

SYSTEM 3: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place - for crunchy or other ingredients. The dome lid holds the integrated solution together.

ltem no. 11151	Lid suitable for with Ø 9.6 cm	1200 pcs.	
ltem no. 10536	Lid for item no.	10048	2000 pcs.
ltem no. 10048	Ø 7.0 × 2.5 cm	60 ml	2000 pcs.
ltem no. 11318	Ø 9.6 cm		1000 pcs.
ltem no. 10051	Ø 9.6×7.5 cm	250 ml	1200 pcs.

FOOD CONTAINER DELI

ltem no. 16404	Ø 12.1×3.5cm	240 ml	1
ltem no. 16405	Ø 12.1×5.1cm	350 ml	1
ltem no. 16406	Ø 12.1×7.3 cm	500 ml	1
ltem no. 19498	Ø 12.1 × 11.0 cm	750 ml	

Lid PLA

Item no. 16403 for item no. 16404/16405/16406/19498 **Item no. 19481** for item no. 16404/16405/16406/19498

ltem no. 2758

1000 pcs. 1000 pcs. 1000 pcs. 600 pcs.



Item no. 16403

1000 pcs. 900 pcs.



BOWL ROUND

ltem no. 2757	Ø 14.5×6.5cm	700 ml	600 pcs.
Lid PLA			
ltem no. 2758	transparent	for item no. 2757	600 pcs.

Item no. 12560 300 pcs. 300 pcs. 600 pcs.

ltem no. 12559

Item no. 12559

Ø 17.0 × 11.2 cm

1400 ml

Lid PLA

Item no. 12560 Type 01 for item no. 14517/13650/12559 600 pcs.

TRIANGEL PACKAGING WITH HINGED LID

Item no. 15065 15.5×11.0×3.8 cm 600 pcs.



BOWL SQUARE, INCL. LID

Transparent bowl with transparent lid

ltem no. N579	12.6 × 12.6 × 5.5 cm	240 ml	360 pcs
ltem no. N580	12.6 × 12.6 × 7.2 cm	360 ml	360 pcs
ltem no. N581	12.6 × 12.6 × 8.7 cm	480 ml	360 pcs
ltem no. N582	19.2 × 19.2 × 6.5 cm	720 ml	300 pcs
ltem no. N584	19.2 × 19.2 × 7.8 cm	960 ml	300 pcs

Black bowl with transparent lid

black bowl with transparent tra						
ltem no. 14359	12.6×12.6×5.5 cm	240 ml	36			
ltem no. 14360	12.6×12.6×7.2 cm	360 ml	36			
ltem no. 14361	12.6×12.6×8.7 cm	480 ml	36			
ltem no. N583	19.2 × 19.2 × 6.5 cm	720 ml	30			
ltem no. N585	19.2 × 19.2 × 7.8 cm	960 ml	30			



CRYSTALLISED POLYLACTIC ACID (CPLA)



PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right. The process makes the biodegradable material additionally heat-resistant and extremely rigid.

Crystallised Polylactic Acid (CPLA) CRYSTALLISING OUT THE STRENGTHS



Raw material e.g. sugar cane and manioc

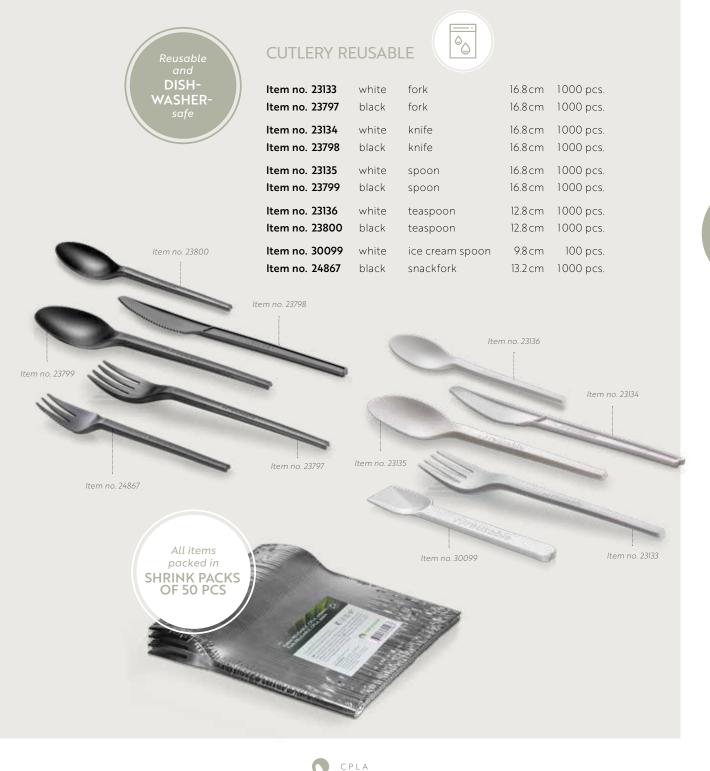


03 Finished product

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce extremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the naturesse range of cutlery can also be supplied in beige or black, which underscores the **aesthetics.** CPLA is also pleasantly natural to the touch. Pure PLA is used in the naturesse CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.

OFF TO THE DISHWASHER

Ever since the EU ban on single-use plastic cutlery came into force in 2021, you have a range of plasticfree cutlery alternatives to choose from: for example wood or paper cutlery, or reusable cutlery. Thanks to its special rigidity, our CPLA cutlery is dishwasher-safe to DIN EN 12875 and is made of rapidly renewable raw materials. The cutlery is biodegradable to DIN EN 13432 and tested for food safety.





CUTLERY REUSABLE INDIVIDUALLY PACKED IN KRAFT BAG



ltem no. 23137	white	paddle-spork	16.8 cm	500 pcs.
ltem no. 23801	black	paddle-spork	16.8 cm	500 pcs.
ltem no. 23138	white	fork	16.8 cm	500 pcs.
ltem no. 23139	white	knife	16.8 cm	500 pcs.
ltem no. 23140	white	spoon	16.8 cm	500 pcs.
ltem no. 23141	white	teaspoon	12.8 cm	500 pcs.

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ltem no. 23142	white	knife, fork, napkin	16.8 cm	3-teilig	250 Sets
ltem no. 23802	black	knife, fork, napkin	16.8 cm	3-teilig	250 Sets
ltem no. 23143	white	knife, fork, teaspoon, napkin			250 Sets
ltem no. 23803	black	knife, fork, spoon, napkin	16.8 cm	4-teilig	250 Sets



DOMED LID FOR CARDBOARD CUP

Suitable for SOUP CUPS page 92

ltem no. 15152	white	Ø 6.0 cm	1.0 dl	500 pcs.
ltem no. 15153	white	Ø 7.5 cm	1.8 dl	500 pcs.
ltem no. 2837	white	Ø 8.0 cm	2.0 dl	1000 pcs.
ltem no. 19073	black	Ø 8.0 cm	2.0 dl	1000 pcs.
ltem no. 2590	white	Ø 9.0 cm	2.5dl/3.0dl/4.0dl	1000 pcs.
ltem no. 19074	black	Ø 9.0 cm	2.5dl/3.0dl/4.0dl	1000 pcs.



LID FOR SOUP CUP

ltem no. 36514	white	Ø 11.5 cm	1.0 dl	500 pcs.

C P L A



CELLULOSE/ WOOD



THE WOODEN PATH IS THE RIGHT PATH

HAM IN AND

27

Nature shows us the path to follow when it comes to avoiding conventional plastics: it leads us directly into the FSC® forests, where wood and cellulose are harvested for natural packaging. The FSC® and PEFC certificate guarantees the long-term protection of the forest and the plants and animals that live in it. For tableware that is not only 100 percent natural, but also 100 percent honest.

Cellulose with an FSC® or PEFC certificate IN THE HEARTLAND OF SUSTAINABILITY



01 Raw material wood 02 Cellulose fibres 03 Finished product

Forestry has been deeply rooted in sustainability for centuries. That's why it makes perfect sense to use **cellulose and wood fibres as ideal raw materials** for natural packaging and sustainable disposable tableware. We prefer to source these natural materials from forests that bear the FSC[®] label, the gold standard for forest certification. The Forest Stewardship Council (FSC[®]) guarantees responsible forest management. Due to the high level of global demand, we also consider PEFC-certified providers where necessary. Irrespective of their origin, wood, cardboard and paper products are definitely climate-friendly, with their light weight, among other things, saving a great deal of CO₂during transport. They can be recycled or added to the compost, where they decompose quickly even at low temperatures. Laminated or coated with various materials, wood-based products are both **heat and moisture resistant.** They can also easily be printed with elements of your corporate design, further boosting your company's image.

> The mark of responsible forestry FSC* C115267



Look for FSC® certified products.

CUTLERY BIRCH*



Item no. 5554 Item no. 5553 Item no. 5536 Item no. 5524 Item no. 11405 Item no. 3138 Item no. 4626 Item no. N763	knife fork spoon teaspoon spork ice cream spoon chip sticker in dispenser-box chip sticker	16.5 cm 16.5 cm 11.0 cm 14.7 cm 9.6 cm 8.5 cm 14.0 cm	unwrapped unwrapped unwrapped unwrapped unwrapped unwrapped unwrapped unwrapped	2500 pcs. 2500 pcs. 2500 pcs. 2000 pcs. 10000 pcs. 10000 pcs. 10000 pcs.
ltem no. 11406	stirrer in dispenser-box	11.4 cm	wrapped	10000 pcs.
ltem no. 5092	stirrer in dispenser-box	11.4 cm	unwrapped	10000 pcs.
ltem no. 11408	stirrer in dispenser-box	14.0 cm	wrapped	10000 pcs.
ltem no. 3218	stirrer in dispenser-box	14.0 cm	unwrapped	10000 pcs.
ltem no. N180	stirrer	15.5 cm	unwrapped	10000 pcs.
ltem no. 13786	stirrer in dispenser-box	19.0 cm	wrapped	10000 pcs.
ltem no. 2469	stirrer	19.0 cm	unwrapped	10000 pcs.

Item no. 5553 Item no. 5554 Item no. 5524 Item no. 11405 Item no. 2469

CUTLERY SET ECO-LINE BIRCH*

ltem no. 20380	knife, fork, spoon, napkin
ltem no. 20381	knife, fork, napkin
ltem no. 20382	spoon, napkin
ltem no. 20383	fork, napkin



 4-part
 250 sets

 3-part
 250 sets

 2-part
 250 sets

 2-part
 250 sets











WRAP CUP, KRAFT Item no. 17075, page 83

ICE CREAM SPOON, BIRCH Item no. 3138, page 75

ICE CREAM CUP, KRAFT Item no. 17903, page 88

> NAPKIN PRINTED Item no. 7747, page 83

CARDBOARD CUP KRAFT WITH PLA-COATING

000 pcs. 000 pcs. 000 pcs. 000 pcs.



Printed SUP compliant

ltem no. 27636	Ø 6.0 cm	1.0 dl/4 oz	1
ltem no. 27637	Ø 8.0 cm	2.0 dl/8 oz	1
ltem no. 27638	Ø 9.0 cm	3.0 dl/12 oz	1
ltem no. 27639	Ø 9.0 cm	4.0 dl/16 oz	1



Item no. 27638

VENDING COFFEE CUP NOT PLASTIC-LAMINATED

Printed, brown Item no. 26811 Ø7.0 cm 2.0 dl/8 oz 1000 pcs.

COFFEE CUP NOT PLASTIC-LAMINATED

Printed, brown Item no. 23574 Ø 5.6 cm 0.7dl/2.5oz 2000 pcs. Item no. 23534 Ø 6.0 cm 1.0 dl/4 oz 1000 pcs. Item no. 23535 1.8 dl/7.5 oz **Item no. 24626** Ø 7.5 cm 1000 pcs. ltem no. 23535 2.0 dl/8 oz Ø 8.0 cm 1000 pcs. Item no. 23536 Ø 9.0 cm 3.0 dl/12 oz 1000 pcs. Item no. 26531 Ø 9.0 cm 4.0 dl/16 oz 1000 pcs. Printed, design naturesse green Item no. 23728 Ø 6.0 cm 1.0 dl/4 oz 1000 pcs. Item no. 23729 Ø 8.0 cm 2.0 dl/8 oz 1000 pcs. Item no. 23730 Ø 9.0 cm 3.0 dl/12 oz 1000 pcs. All the not plasticlaminated cups have the following print: Dieser Becher ist nicht Plastik-laminiert. Printed, design palm leaf Ce gobelet n'a pas de laminage en plastiqu Questo bicchiere non è plastificato. Item no. 23731 Ø 6.0 cm 1.0 dl/4 oz 1000 pcs. This cup is not plastic-laminated. ltem no. 23732 Ø 8.0 cm 2.0 dl/8 oz 1000 pcs. Este vaso no es de plástico laminado. Item no. 23733 3.0 dl/12 oz 1000 pcs. Ø 9.0 cm naturesse natur Item no. 23732 Item no. 23728

CELLULOSE / WOOD

CARDBOARD CUP WITH PLA-COATING





Printed SUP compliant

ltem no. 28121	Ø 5.0 cm	0.6dl/2oz	2000 pcs.
	/= =:= =:::		



DOMED LID

CPLA				Item no. 15152
ltem no. 15152	Ø 6.0 cm	white	500 pcs.	
ltem no. 15153	Ø 7.5 cm	white	500 pcs.	
ltem no. 2837	Ø 8.0 cm	white	1000 pcs.	The contraction
ltem no. 19073	Ø 8.0 cm	black	1000 pcs.	All marker and 2
ltem no. 2590	Ø 9.0 cm	white	1000 pcs.	Item no. 19073
ltem no. 19074	Ø 9.0 cm	black	1000 pcs.	
Sugar cane				
ltem no. 20518	Ø 8.0 cm	white	1000 pcs.	Item no. 20518
ltem no. 20519	Ø 9.0 cm	white	1000 pcs.	









CARTON DIP-DISH KRAFT WITH GREASE BARRIER



Item no. 21611 brown 9.0×9.0×3.0 cm 100 ml 2000 pcs.

CARTON TRAY KRAFT WITH GREASE BARRIER

Item no. 21513 Item no. 20751 Item no. 20752 brown brown brown

9.0×16.0×3.0 cm150 ml2000 pcs.12.5×20.5×3.5 cm270 ml1000 pcs.14.0×22.0×3.7 cm450 ml1000 pcs.



7cm 450ml 1000 pcs.





BURGER BOX KRAFT CORRUGATED CARDBOARD

ltem no. 16872	10.5×10.2×8.0 cm	250 pcs.
ltem no. 20864	12.2×12.2×9.0 cm	100 pcs.
ltem no. 20701	12.5 × 12.5 × 8.0 cm	200 pcs.
ltem no. 20702	15.0 × 15.0 × 10.0 cm	150 pcs.





FRESHPACK WITH MATER-BI-COATING

In dispenser-box

ltem no. 14164	35.0×25.5 cm	5kg	approx. 860 sheets
ltem no. 14165	51.0 × 35.0 cm	5kg	approx. 430 sheets



5kg



FRESHPACK UNCOATED

Item no. 19733 30.0 × 38.0 cm **Item no. 19734** 38.0 × 50.0 cm 5 kg



approx. 910 sheets approx. 550 sheets



Item no. 17075 brown Ø 8.5/6.0×12.0 cm 360 ml 1000 pcs. **Item no. 17076** brown Ø 8.0/6.0×14.0 cm 480 ml 1000 pcs.



SOUP CUP, KRAFT Item no. 15531, page 92

WRAP CUP, KRAFT Item no. 17075, page 83

> ICE CREAM CUP, KRAFT Item no. 17903, page 88

ICE CREAM SPOON, BIRCH Item no. 3138, page 75

CELLULOSE / WOOD

BOWL SQUARE, KRAFT Item no. 23360, page 90

SPOON, BIRCH Item no. 5536, page 75

> NAPKIN Item no. 7747, page 83

naturesse

CUTLERY, BIRCH Item no. 5554/5553, pag

BOWL ROUND, KRAFT Item no. 17012, page 89

BOAT, PINE-WOOD Item no. 10060, page 93

SPORK, BIRCH Item no. 11405, page 75

SANDWICH PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 21019 brown 12.5×7.2 cm 500 pcs.





TRIANGLE PACKAGING KRAFT WITH PLA-COATING, HINGED LID AND PLA-WINDOW

Item no. 21145 brown 16.7×12.9×4.5 cm 200 pcs.

TRANSPORT BOX KRAFT WITH PLA-WINDOW

ltem no. 22866	brown	36.0×25.0×8.0 cm	suitable for platters 21096/N136	2-part	50 pcs.
ltem no. 22867	brown	46.0×32.0×8.0 cm	suitable for platters 20725/N137	2-part	50 pcs.
ltem no. 22868	brown	56.0×32.0×8.0 cm	suitable for platters 20726/4747	2-part	50 pcs.







WRAP PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

ltem no. 10683	brown	9.0 × 5.0 × 13.9 cm/17.0 cm	500 pcs.
ltem no. 14846	brown	9.0×5.0×9.0 cm/12.1 cm	500 pcs.

FOOD BOX KRAFT WITH PLA-COATING AND PLA-WINDOW

ltem no. 13591	brown	12.5 × 7.7 × 7.2 cm	500 pcs.
ltem no. 22756	brown	11.0×11.0×4.0 cm	500 pcs.
ltem no. 20682	brown	12.0 × 12.0 × 5.0 cm	500 pcs.



ICE CREAM CUP ROUND KRAFT WITH PLA-COATING



Printed, design naturesse

rinneu, design	nuturesse			
ltem no. 17902		Ø 7.5 × 4.5 cm	120 ml	1000 pcs.
ltem no. 17903		Ø 8.5×5.2 cm	180 ml	1000 pcs.
ltem no. 17904		Ø 9.6×5.2 cm	240 ml	1000 pcs.
ltem no. 17905		Ø 10.5×6.0 cm	340 ml	500 pcs.
ltem no. 20744		Ø 10.5×7.5 cm	440 ml	500 pcs.
Lid PLA				
ltem no. 19248	transparent	stackable, for item	no. 17902	1000 pcs.
ltem no. 19249	transparent	stackable, for item	n no. 17903	800 pcs.
ltem no. 19250	transparent	stackable, for item	n no. 17904	750 pcs.
ltem no. 19251	transparent	stackable, for item	no. 17905/207	744 750 pcs.
Lid Kraft/PL	Д			
ltem no. 21344	brown	for item no. 17902		500 pcs.
ltem no. 21345	brown	for item no. 17903		500 pcs.
ltem no. 21346	brown	for item no. 17904		500 pcs.
ltem no. 21347	brown	for item no. 17905/	/20744	500 pcs.
lce cream spool	n			
Item no. 20799	white	ice cream spoon, p	baber	3000 pcs.
Item no. 22041	brown	ice cream spoon, p		3000 pcs.
	0.0000		0000	5000 pcs.



Closure system with lid: there's a Kraft or PLA lid for every bowl and ice cream cup.



BOWL ROUND KRAFT WITH PLA-COATING



400 pcs.

Printed, design naturesse

		Ø 12 0 · · / F	200 1	500
ltem no. 20745	brown	Ø 12.0 × 4.5 cm	300 ml	500 pcs.
ltem no. 20746	brown	Ø 12.0 × 6.0 cm	445 ml	500 pcs.
ltem no. 17011	brown	Ø 15.0×4.5cm	500 ml	300 pcs.
ltem no. 17012	brown	Ø 15.0 × 6.0 cm	690 ml	250 pcs.
ltem no. 22467	brown	Ø 15.0×7.8 cm	950 ml	300 pcs.
ltem no. 17013	brown	Ø 18.5×4.9 cm	900 ml	180 pcs.
ltem no. 17014	brown	Ø 18.5×6.6cm	1200 ml	160 pcs.

Lid PLA with anti-fog

ltem no. 20854	transparent	Type 回 stackable, for item no. 20745/20746	400 pcs.
ltem no. 17590	transparent	Type 回 stackable, for item no. 17011/17012/22467	300 pcs.
ltem no. 17592	transparent	Type 回 stackable, for item no. 17013/17014	300 pcs.

for item no. 20745/20746

Lid Kraft/PLA

Item no. 21348 brown

Lid Kraft not plastic-laminated

ltem no. 21349	brown	Type 04 for item no. 17011/17012/22467	250 pcs.	A CARLER AND
ltem no. 21350	brown	Type 🤷 for item no. 17013/17014	150 pcs.	

ltem no. 22467



Item no. 21348



Item no. 20854

ltem no. 21350 ----

ltem no. 17013

Item no. 20745

ltem no. 15303



SAUCE CUP KRAFT WITH PLA COATING

Item no. 24187 Ø 6.2×4.0 cm 65 ml 1000 pcs.

Lid PLA

Item no. 15303 transparent, for item no. 24187

7 2000 pcs.

BOWL SQUARE KRAFT WITH PLA-COATING 🔒 🕒



Printed, design naturesse

ltem no. 23358	11.5×11.5×4.5 cm	345 ml	300 pcs.
ltem no. 23359	11.5×11.5×6.0 cm	450 ml	300 pcs.
ltem no. 23360	17.0 × 17.0 × 4.0 cm	750 ml	300 pcs.
ltem no. 23361	17.0 × 17.0 × 5.0 cm	1000 ml	300 pcs.
ltem no. 23362	17.0 × 17.0 × 6.4 cm	1300 ml	300 pcs.

Lid PLA with anti-fog

 Item no. 23369
 transparent
 Type 01
 for item no. 23358/23359

 Item no. 23370
 transparent
 Type 01
 for item no. 23360/23361/23362

Lid Kraft/PLA

Item no. 23360

Item no. 23363 brown Item no. 23364 brown

Type 04	for item no. 23358/23359	300 pcs
Type 04	for item no. 23360/23361/23362	300 pcs

300 pcs.

300 pcs.



ltem no. 23358



ltem no. 23370



BOWL RECTANGULAR KRAFT WITH PLA-COATING



Printed, design naturesse

Item no. 22134 Item no. 22135 Item no. 22136 Item no. 22140 Item no. 22141 Item no. 22142 Item no. 22143	brown brown brown brown brown brown	12.5×10.5×4.0 cr 12.5×10.5×5.0 cr 12.5×10.5×6.4 cr 17.3×12.0×4.0 cr 17.3×12.0×5.1 cr 17.3×12.0×5.7 cn 17.3×12.0×7.5 cr	n n ı ı	275 ml 375 ml 500 ml 500 ml 650 ml 750 ml 1000 ml	500 pcs. 500 pcs. 500 pcs. 300 pcs. 300 pcs. 300 pcs. 300 pcs.	
Lid PLA with a	nti-fog	_				Item no. 22134
	transparent		m no. 22134/22135/2		500 pcs.	
ltem no. 22145	transparent	Type of for ite	m no. 22140/22141/2	22142722143	300 pcs.	
Lid Kraft/PLA Item no. 22869	brown	Type 0 for ite	m no. 22140/22141/2	22142/22143	300 pcs.	
				ltem no. 22145	ltem no. 221.	36 Item no. 22138
Item no. 22869		еректорон (1996) Item no. 22143			ltem no. 2	22141
🗸 Ideal	SPACE-SAV where space is ot and cold ap	slimited	 ✓ Lid made of k ✓ Sealable 	(raft or PLA		format FOR SIZES
Item 1 22138	no.		Item no. 22869		Item no. 22145	
Item no. 2215	34 Item no. 22135	Item no. 22136	Item no. 22140	Item no. 22141	Item no. 22/42	Item no. 22143



Printed, design naturesse

ltem no. 15529	brown	Ø 9.0 × 6.0 cm	230 ml	500 pcs.
ltem no. 15530	brown	Ø 9.0 × 8.0 cm	345 ml	500 pcs.
ltem no. 15531	brown	Ø 9.8×10.2 cm	480 ml	500 pcs.
ltem no. 15532	brown	Ø 11.8 × 11.0 cm	780 ml	375 pcs.
ltem no. 15533	brown	Ø 11.8 × 13.3 cm	950 ml	375 pcs.

Lid Kraft/PLA

ltem no. 15534	brown	Type 04 sta
ltem no. 15535	brown	Type 04 sta
ltem no. 15536	brown	Type 04 sta

/pe	04	stackable, for item no. 15529/15530	500 pcs.
/pe	04	stackable, for item no. 15531	500 pcs.
/pe	04	stackable, for item no. 15532/15533	375 pcs.

ltem no. 15534

ltem no. 15529



ltem no. 36512

Item no. 36515

SOUP CUP CARDBOARD WITH PLA-COATING

white



Printed, naturesse

ltem no. 36510	white	Ø 11.5×6.5cm	360 ml	500 pcs.
ltem no. 36511	white	Ø 11.5×8.0 cm	480 ml	500 pcs.
ltem no. 36512	white	Ø 11.5×11.3cm	720 ml	500 pcs.
ltem no. 36513	white	Ø 11.5×14.7 cm	930 ml	500 pcs.

Lid CPLA

Item no. 36514

- for item no. 36510/36511/36512/36513
 - 500 pcs.

BOAT KRAFT WITH PLA-COATING

ltem no. 16527	brown	7.5 × 4.8 × 2.7 cm
ltem no. 16528	brown	8.5×5.1×3.6 cm
ltem no. 16529	brown	10.0 × 6.0 × 4.1 cm
ltem no. 16530	brown	10.7 × 6.9 × 4.1 cm
ltem no. 16531	brown	13.7×8.6×5.2 cm
ltem no. 16532	brown	16.8×9.6×5.7 cm



300 ml 400 ml

800 ml 1000 ml 1000 pcs. 1000 pcs. 1000 pcs. 500 pcs.





	Printed, white/br Item no. 23885 Item no. 26604 Item no. 23886	rown	Ø 15.0 × 6.0 cm Ø 18.5 × 4.9 cm Ø 18.5 × 6.5 cm	900 ml	600 pcs. 252 pcs. 240 pcs.
	Lid PLA with a Item no. 17590	nti-fog transparent	Type 이 for item no. 23885	5	500 pcs.
	ltem no. 17592	transparent	Type 01 for item no. 2660		500 pcs.
	Lid Kraft not p	lastic-lamina	ted		
ltem no. 23886	ltem no. 21349		Type 04 for item no. 23885		250 pcs.
	ltem no. 21350		Type 04 for item no. 2660	4/23886	150 pcs.
tern no. 2388		Item no. 26604			Item no. 17592



30 ml

50 ml

150 ml

320 ml

450 ml

Item no. 10057 8.0×6.0×1.0 cm Item no. 10058 Item no. 10059 Item no. 17494 Item no. 10060

PINE-WOOD* BOAT

11.0×6.5×1.5cm 17.0 × 9.0 × 2.0 cm 22.0×11.5×2.5cm 24.5×11.0×2.5cm

4000 pcs. 4000 pcs. 2000 pcs. 1000 pcs. 2000 pcs.



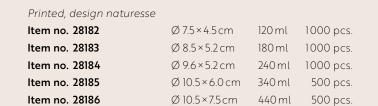


DISHES WITHOUT PLASTIC LAMINATION

DRINKING CUPS NOT PLASTIC-LAMINATED on page 78

We have expanded our product range to offer you an additional, natural alternative to traditional single-use products. In addition to our kraft dishes with PLA coating, we have introduced a selection of non-plastic-laminated dishes. All items are labelled accordingly so that guests can identify them easily at a glance.

ICE CREAM CUPS KRAFT NOT PLASTIC-LAMINATED



Lid Kraft not plastic-laminated

ltem no. 28187	brown	for item no. 28182	500 pc
ltem no. 28188	brown	for item no. 28183	500 pc
ltem no. 28189	brown	for item no. 28184	500 pc
ltem no. 28190	brown	for item no. 28185/28186	500 pc



Print on the packside of the cup ficers innated o laminado.

Diese Schale ist nicht Plastik-lam Ce bed n'a pas de Jaminage en pla Questa coppa non è plastificata. This bowl is not plastic-laminatee Este bowl no es de plastico lamin

Item no. 2818



ltem no. 28184



ltem no. 28185

ltem no. 28186

ltem no. 28159



SAUCE CUP KRAFT NOT PLASTIC-LAMINATED



ltem no. 28159

Ø 6.2 × 4.0 cm 65 ml 1000 pcs.

Lid Kraft not plastic-laminated

Item no. 28161 brown for item no. 28159

1000 pcs

BOWL ROUND KRAFT NOT PLASTIC-LAMINATED

ltem no. 28030	Ø 12.0 × 4.5 cm	300 ml	500 pcs.
ltem no. 28170	Ø 12.0 × 6.0 cm	445 ml	500 pcs.
ltem no. 27961	Ø 15.0×4.5 cm	500 ml	300 pcs.
ltem no. 27962	Ø 15.0 × 6.0 cm	690 ml	250 pcs.
ltem no. 28158	Ø 15.0×7.8 cm	950 ml	300 pcs.
Item no. 27963	Ø 18.5×4.9cm	900 ml	180 pcs.
Item no. 27964	Ø 18.5×6.6 cm	1200 ml	160 pcs.

Lid Kraft not plastic-laminated with a cellulose window

ltem no. 28031	brown	for item no. 28030/28170	450 pcs.
ltem no. 27965	brown	for item no. 27961/27962/28158	250 pcs.
ltem no. 27966	brown	for item no. 27963/27964	150 pcs.

Lid Kraft not plastic-laminated

ltem no. 21349 Item no. 21350 Type 04 for item no. 27961/27962/28158 7 Type 04 for item no. 27963/27964

250 pcs. 150 pcs.

ltem no. 28031





ltem no. 27965

tem no. 27962



DISH SQUARE KRAFT NOT PLASTIC-LAMINATED

ltem no. 28177 ltem no. 28178 17.0 × 17.0 × 4.0 cm 17.0 × 17.0 × 5.0 cm 750 ml 300 pcs. 1000 ml 300 pcs.

Lid Kraft not plastic-laminated with a cellulose windowItem no. 28181brownfor item no. 28177/28178300 pcs.



ltem no. 28181

ltem no. 28177

Item no. 27966

Item no. 28178

BAMBOO



NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90 cm... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.

Bamboo THE GRASSES OF THE FUTURE





Raw material bamboo stalks O2 Extracted bamboo fibres



03 Finished product

The saying «Trees don't grow into the sky» suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow **half a metre in a single day** – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and **no artificial irrigation** to achieve its tremendous growth. All this is reason enough to make natural take-away tableware out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climatefriendly.

STICK BAMBOO NATURAL*

In dispenser-box of 250 pcs.

in dispenser bo.	x 0/ 200 pc.		
ltem no. 2677	4.0 cm	Saigon III	4000 pcs.
ltem no. 10122	6.0 cm	Saigon IV	4000 pcs.
ltem no. 11394	9.0 cm	Saigon V	4000 pcs.
ltem no. 2760	10.5cm	Saigon I	4000 pcs.
ltem no. 2761	12.0 cm	Saigon II	4000 pcs.
ltem no. 11395	15.0 cm	Saigon VI	4000 pcs.
ltem no. 11396	18.0 cm	Saigon VII	4000 pcs.
ltem no. 2762	9.0 cm	Tokyo I	4000 pcs.
ltem no. 2763	12.0 cm	Tokyo II	4000 pcs.
ltem no. N181	14.0 cm	Tokyo III	4000 pcs.
ltem no. N334	18.0 cm	Tokyo IV	4000 pcs.
Pair, wrapped			

ltem no. 1756 23.0 cm

Chopsticks 2000 pcs.





STICK BAMBOO BLACK/NATURAL*

In dispenser-box of 250 pcs.

ltem no. 10052	8.0 cm	Mumbai I	4000 pcs.
ltem no. 10053	12.0 cm	Mumbai II	4000 pcs.
ltem no. 10054	8.0 cm	Twisted I	4000 pcs.
ltem no. 10055	12.0 cm	Twisted II	4000 pcs.

SANDWICH BAG WITH PLA-WINDOW 🔒

ltem no. 15675	28.0×10.0+2×3.0cm	500 pcs.
ltem no. 15676	23.0×14.0+2×3.0cm	500 pcs.
ltem no. 15677	23.0×21.0+2×3.5cm	500 pcs.
ltem no. 15678	33.0×12.0+2×3.0cm	500 pcs.



В АМВОО

SANDWICH BAG WITH PLA STRIP WINDOW (2)



ltem no. 15684	37.0×16.0+2×4.0 cm	500 pcs.
ltem no. 15685	43.0×21.0+2×4.0 cm	500 pcs.
ltem no. 15686	33.0 × 12.0 + 2 × 3.0 cm	500 pcs.
ltem no. 15687	27.0×26.0+2×3.5cm	500 pcs.



ltem no. 15680

BREAD BAG 🙆 🔀

ltem no. 15679	28.0×10.0+2×2.75cm	500 pcs.
ltem no. 15680	22.5×14.0+2×3.0cm	500 pcs.
ltem no. 15681	23.0×21.0+2×3.5cm	500 pcs.
ltem no. 15682	33.0×12.0+2×3.0cm	500 pcs.
ltem no. 15683	37.0×16.0+2×4.0 cm	500 pcs.







PAPERWISE - A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.

В АМВОО



BREAD BAG, BAMBOO Item no. 15680, page 100

STICK BAMBOO BLACK/NATURAL Item no. 10053/ 10054,

> STICK BAMBOO NATURAL Item no. 11396, page 99

CHOPSTICKS BAMBOO NATURAL Item no. 1756, page 99

WRAPPER BAMBOO Item no. 16070, page 100

14

SANDWICH BAG WITH PLA-WINDOW Item no. 15676, page 100 MATER-BI



BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturesse use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.

Mater-Bi SHOPPING BAGS WITH A SECONDARY USE



Raw material vegetable oil and starch



03 Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesse. The naturesse bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are **tear-resistant**, very robust and also breathable. As natural products, they return to nature again after use. All naturesse bags are certified to DIN EN 13432 and may be **disposed** of in the household compost without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.



GREEN WASTE BAG

ltem no. 5024	24.0 + 2 × 9.5 × 50.0 cm	10 lt	0.017 mm	10 bags per roll
ltem no. 5025	50.0 × 69.0 cm	30 lt	0.030 mm	10 bags per roll
ltem no. 5026	60.0×84.0cm	60 lt	0.035 mm	10 bags per roll

Item no. 5024

ltem no. 17633

KNOT BAG

Printed, design Nature Bag				
2.0 + 2 × 6.0 × 43.0 cm	0.014 mm	150 bags per roll		
2.0 + 2 × 6.0 × 49.0 cm	0.014 mm	120 bags per roll		
3.0 + 2 × 9.5 × 49.0 cm	0.023 mm	100 bags per roll		
7.5 + 2 × 8.0 × 50.0 cm	0.023 mm	100 bags per roll		
	2.0 + 2 × 6.0 × 43.0 cm 2.0 + 2 × 6.0 × 49.0 cm 3.0 + 2 × 9.5 × 49.0 cm	2.0+2×6.0×43.0cm 0.014 mm 2.0+2×6.0×49.0cm 0.014 mm 3.0+2×9.5×49.0cm 0.023 mm		



GREEN WASTE BAG (INLINER)

ltem no. 5027	46.0×44.0×130.0 cm	120 lt/140 lt	0.020 mm	8 bags per roll
ltem no. 5028	57.0 × 58.0 × 135.0 cm	240 lt	0.020 mm	8 bags per roll
ltem no. 5064	83.0×45.0×140.0 cm	360 lt	0.025mm	5 bags per roll
ltem no. 5049	115.0×75.0×150.0 cm	800 lt	0.030 mm	5 bags per roll

Nature Bag

DOPPEL-NUTZEN: als Einkaufsund Kompostbeutel



NATURE AS A GUEST AT YOUR EVENT

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions – and cues from nature are conducive to this. Pacovis AG – which owns the naturesse brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.



DISPOSAL – A GOOD QUESTION

One issue that keeps coming up is how to dispose of naturesse items properly. After all, the raw materials used are all 100 percent biodegradable. So where should they go when they've served their purpose? Unfortunately, every country, every region and even almost every municipality has different requirements and different regulations, so there is not just one simple answer. But one thing is the same everywhere: regardless of whether the products are fermented, composted, biodegraded or incinerated, the naturesse items are always more ecologically sound than conventionally produced single-use tableware made from fossil raw materials. The method of disposal plays a lesser role in the sustainability debate. Our technical experts are happy to advise you. We look forward to hearing from you!

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Other countries

See page 114

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YOUR DESIGN AS AN EXQUISITE TOUCH

Your decision as a company to choose sustainability already meets with widespread approval. You can build on this and associate your brand directly with the natural packaging – by having everything imprinted to your custom design. Draw attention to yourself and give your customers your own design or messages as a delicious side dish.

Whether meal trays, napkins, products for hot and cold drinks or many other forms of single-use packaging made from natural raw materials – we have the expertise to give comprehensive advice on how to best imprint and personalise your items. Because naturally it's a stylish solution you're looking for. But it's also a matter of food safety, industry standards, laws and shelf life. Pacovis has a team of experts who support the customer from the consultation stage through to the production process and expertly bridge the gap between developers and packaging manufacturers.



DOMED LID, CPLA, BLACK Item no. 19074, page 70

> COFFEE CUP, KRAFT, NOT PLASTIC-LAMINATED Item no. 23733, page 78

> > SANDWICH BAG, BAMBOO, PAPERWISE Item no. 15686, page 100

OUR RESPONSIBILITY – YOUR SAFETY

FAIR AND SAFE, guaranteed

At Pacovis, we embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee socio-ethical and ecological procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We often even anticipate the enactment of new legislation. The latest example being with respect to the use of PFAS (perfluorinated and polyfluorinated alkyl compounds), which are set to be strictly regulated or banned by the EU in a few years' time. PFAS are contained in many things that are part and parcel of our everyday lives, from anti-fogging agents and rain jackets to dental floss. Up until now, we have also sometimes relied on the positive properties of PFAS. This is because PFAS additives represent an ideal solution for reducing food waste, as they make it possible to produce grease- and waterresistant take-away packaging. For a number of years, practically our entire naturesse range has been PFAS-free – with the exception of our products made from sugar cane fibres.

We have now also found a solution for these products, meaning we are leading the way ahead of future EU legislation. This initiative is further evidence of the great care we take to protect food quality as well as food safety properties. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified in line with recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC, ISO 14001, VLOG, Organic Farming Ordinance and several more.





As an FSC®-certified company, forest protection is very important to us. We therefore welcome the upcoming, more effective EU regulation on the import and trade of timber. This European Deforestation Regulation (EUDR) will require us to do considerably more going forwards, as we will be required to provide comprehensive proof of the origin of the wood used in our products, among other things. However, these efforts are very much in keeping with our social and environmental commitment, which is particularly noticeable in the products of the naturesse brand: socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and the above certifications, the entire naturesse product range is certified to DIN EN 13432, which guarantees residue-free industrial compostability.

We have been dealing with the topic of sustainability intensively for more than 20 years. We are constantly looking for realisable improvements and questioning existing regulations. As a symbol of our commitment to climate protection, we have therefore created Pacovis pro climate. An important part of this is our own fund for climate projects, which we top up every year. Further information in this regard can be found on pages 12 and 13.



DOME LID WITH STRAW HOLE, PLA Item no. 2827, page 58 PAPER DRINKING STRAW Item no. 21053, page 80

> COLD DRINKS CUP, PLA Item no. 24434, page 58

CERTIFICATIONS AND LABELS IN BRIEF

OK COMPOST HOME TÜV AUSTRIA

The OK compost HOME logo guarantees that a product is fully biodegradable in garden compost and has no negative impact on the environment.

DIN EN 13432

DIN EN 13432 stands for «industrial compostability» and means that a material degrades to water, carbon dioxide and biomass in industrial composting operations under defined conditions (time, temperature, oxygen, humidity) and in the presence of microorganisms or fungi.

DIN EN 12875

The standardised symbol for both the DIN EN 12875 and DIN EN 12875-2 standards indicates that household goods are dishwasher-safe in the broadest sense.

SA 8000

SA 8000 is an international standard that seeks to improving working conditions, and serves as a minimum requirement for social and labour standards. SA 8000 is based on conventions of the International Labour Organization (ILO) and the United Nations (UN).

SEDEX AND SMETA

Supplier Ethical Data Exchange is a membership organisation for companies that have committed themselves to continuously improving ethical standards in their supply chain. The audit covers areas such as working conditions, occupational health and safety, environmental management and hygiene.

ISO 14001

The international environmental management standard ISO 14001 sets out internationally agreed requirements for an environmental management system, and is part of a family of standards. This includes numerous other standards in various areas of environmental management, such as life cycle assessments, environmental indicators and environmental performance evaluation.

FSC[®]

FSC[®] stands for «Forest Stewardship Council[®]», an international certification system for more sustainable forestry. FSC[®]-certified forests and plantations, which among other things are subject to strict ecological and social principles are managed in order to protect conservation.

PEFC

PEFC stands for «Programme for the Endorsement of Forest Certification Schemes», a certificate that has been created by forest owners and the timber industry. In order to protect our environment and demonstrably adhere to laws such as the EUTR, EUDR and HHV, Pacovis only sells products that come from sustainably managed forests that are either FSC®- or PEFC-certified. Wherever possible, we source FSC®-certified products, as these are subject to more stringent controls.

FOOD SAFETY

Food safety includes the aspect of hygiene. It stands for all measures and concepts that are intended to ensure that food is suitable for consumption by the end consumer without any adverse effects or damage to health.

CLIMATE NEUTRALITY

Reducing the pollutant emissions generated by our naturesse products is our number one goal when it comes to climate protection. We offset the remaining emissions through climate projects that fulfil the criteria of the Paris Agreement. You can find out more about Pacovis pro climate's commitment on page 12 of this catalogue. CHOPSTICKS, BAMBOO Item no. 1756, page 99

> BOAT, KRAFT, WITH PLA-COATING Item no. 16530, page 92

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A PROMISE THAT MAKES EVERYONE HAPPY



Pacovis is an owner-managed family business and provider of technological knowledge services and products for the food and catering industries.

«Happy to serve» is the essence of what we do, a principle we have upheld since our founding in 1935, and we address it conceptually and visually in all our interactions with you: we search out the best solutions for you, look ahead conscientiously on your behalf and make every effort until you are completely thrilled. After all, **«to serve» is our philosophy and making you «happy» is our goal.**

Serving is part of your job. And ours too. **Making our customers happy** is our top priority. This has been our guiding principle for 90 years, and everything else flows out of that. We are a traditional Swiss company with around 650 employees and the very special passion to serve up the very best for you, always with a smile. Our group of companies has grown many times over since its founding – and now has branches in Germany, Austria and Switzerland as well as subsidiaries in the Czech Republic, Romania and Turkey in addition to sales partners throughout Europe.

Our success over the past decades is based on a clear recipe: it takes an alert mind. Because it's only by listening attentively that we can present the right solutions – on a silver platter, as it were. You could say our **exceptional customer proximity** is our open secret for every perfect idea. But it also requires persistence and consistency. Because the best answer to your needs has to be well-researched and optimally developed. In combination with an unprecedented commitment, this results in complete satisfaction. Your satisfaction. And ours too.

We tackle your challenges with joy and passion and make your day-to-day work easier so that you can focus on your core business. **Pacovis supports you with products and expertise in the following areas:**

So that you are



FOOD PACKAGING, CATERING



RAW MATERIALS



CONSUMABLES



TECHNOLOGY



HYGIENE, CLEANING AND OCCUPATIONAL SAFETY



CONVENIENCE



suplesse ()

suplesse articles preserve natural resources thanks to the targeted use of raw materials. The proportion of plastic they contain is largely reduced and the products are primarily made from renewable raw materials or recycled materials. We respect the environment and promote a circular economy. With suplesse, you get the best functionality with a high level of sustainability.

suplesse stands for

- ecological and sustainable
- ✓ resource-optimised
- ✓ guaranteed food-safe
- dependable quality, tested to EU standards

PACOVIS IS MORE than naturesse:





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FOOD - RETAIL - GIFT - INDUSTRIES - HEALTHCARE